

ABSTRACT OF THE DISCLOSURE

Interpolymer resin particles comprised of 20%
5 to 80% by weight polyolefin, e.g. polyethylene and
80% to 20% by weight of an in situ polymerized vinyl
aromatic resin, e.g. polystyrene or poly(styrene-
butyl acrylate) and forming an interpenetrating
network of polyolefin and vinyl aromatic resin
10 particles. The interpolymer particles are
impregnated with a volatile hydrocarbon blowing
agent, and limonene, e.g. d-limonene, ranging from
about 0.1 to about 5 parts, preferably 0.1 to 1 part
by weight, based on 100 parts by weight of the
15 interpolymer particles, for improved expandability
and a pleasant fragrance.